

PrimeLINE ONE[™] refrigerated container system

PrimeLINE ONE™ is a new refrigerated shipping container developed through a joint initiative by Carrier Transicold and Singamas Container Holdings Ltd., a leading manufacturer of shipping containers. PrimeLINE ONE provides the benefits of the industry's best-selling container refrigeration system through a streamlined assembly process, which can provide optimized lead times, based on the location.

The PrimeLINE ONE refrigeration system is directly installed on-site onto a welded front wall of a specially designed container.



The choice is yours.

PrimeLINE ONE™ offers an alternative to the current bolt-on PrimeLINE unit.

Both the PrimeLINE ONE and the standard PrimeLINE bolt-on units come with their unique benefits to meet your varied needs.

Key PrimeLINE ONE Features:

- **1. Alternative assembly location** Optimized lead times based on different manufacturing sites.
- 2. Proven performance of the PrimeLINE® refrigeration system All the components, controller and control software are identical to the PrimeLINE system, helping to ensure proven performance is secured.
- Easy maintenance and repairs All the components, controller and control software are interchangeable with existing parts of the PrimeLINE system.



PERFORMANCE SPECIFICATIONS

PrimeLINE ONE™

(inclusive 40-foot high cube container)

Height x Width x Length

Dimension (unit)	2,438 mm (8') x 2,896 mm (9'6") x 12,200mm (40')
Weight (unit)	4,470 kg
Refrigerant	HFC R-134a
Power Supply	3 phase, 380/480 Volt, 50/60 Hz
Noise	74 db(A)

Cooling Capacity at 38°C (100°F) ambient with digital scroll compressor

	watts	Btu/hr
2° C (35°F)	12,000	40,900
-18° C (0°F)	6,600	22,500
-29° C (-20°F)	4,400	15,000

Specifications are subject to change without notice.

Standard Features: Refrigeration System

Exclusive HFC-134a digital scroll compressor Zero ODP HFC-134a Digital capacity unloading High-efficiency evaporator and

formed condenser coils Electrostatically coated all-copper condenser coil

High-efficiency vane-axial evaporator fans

Three-phase condenser and dualspeed evaporator fan motors Electronic expansion valve Refrigerant receiver with sight glass, Al coated steel for superior corrosion protection

ATO (Sprenger)-accepted adjustable fresh-air exchange

Electrical System

Wired for 380/460-volt 3ph 50/60 Hz power Safe, 24-volt AC control circuit with fuse protection

18m (60 ft) power cable with attached CEE-17 plug

Electric heat

Main power circuit breaker

Control System

Micro-Link™ 3 modular controller with dual sensors DataCorder™ electronic data recorder

Backlit LCD display Energy-saving Economy Mode evaporator motor logic

Pressure-limiting feature Cool, Heat, Defrost, In-Range, Alarm indicator lights Selectable timed electric defrost (3-/6-/9-/12-/24-hour settings) or automatic defrost

Manual defrost initiation

Time-delay motor start sequence Current-limiting feature

Interrogator plug

Suction and discharge temperature sensors

Suction and discharge pressure transducers

Convenience Features

Removable front service panels TIR compliant

Provisions

Fresh-air vent position sensor

Accessories and Options:

USDA cold-treatment recording package

Rechargeable power-up battery pack

Electronic power line communication module (RMU)

Remote monitoring receptacle Dehumidification control

Fresh-air vent position sensor

QUEST power-saving mode FuelWise™ power-saving mode

LED display Voltage shields

Special control modes

Bulb ACT / ASC

Vacuum pressure relief valve Interrogator plug location inside control box

Secure rechargeable battery Certification: ABS, BV, KRS, GL CE marking



